

Work Order ID 106438

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Blue

106438

Page 1

Item ID: D206-642-312BL

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/20/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: *W* Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D206-642	N
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JB

MC5 14-05-29

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-312 CHG007

DAS
31
9-89

1 14-05-30

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS
33
9-89

1 14-05-28

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

Quality Control

DAS
31
9-89

1 14-05-30

0.00

B114569

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Item ID: D206-642-312BL Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube RH, Low & High Gear (AEL BLUE)
 Start Date: 8/30/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 9/20/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging	Packaging	0.00			DAS 31 9-89	1		14-05-30	
Packaging	Memo Identify and pack for shipping as per PPP D206-642-312 Location: _____ PPP Rev: _____	0.00							
140 *140* QC	QC21- Final Inspection - Work Order Release	0.00			DAS 06 9-89			MLJ 14-05-30	
Quality Control	Memo	0.00						MLJ 14-05-30	

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Work Order ID: 106438

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev: J 05.10.11 Added D3429-1 per CHG004KJ/CP/JLM/EC

IPP Rev: K 07-12-04 ECN 1080p DD verified by: ec

IPP Rev: L 08-09-29 as per DSI9421 DD verified by: EC

IPP Rev: M 09-03-02 as per

DSI9440 rev.a verified by: EC

IPP Rev: N 09-03-03 as per DSI9421 rev.b verified by: EC

IPP Rev: O as per REV.N DD

10.04.19 verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-341		Manufactured	No			110	Each	4.0000	1	1			DAS 06 9-89
Replacement Skidtube(Fits LH or RH)													

DAS
31
9-89

Location

Loc Qty

Loc Code

FG
93119
FG082
36550
69952
95787

1
1
3
1
1
1

D206-648-013

Manufactured

No

GROUND HANDLING WHEEL MODIFICATION

ATTN: D3414-041 BLUE

110 Each 6.0000

DAS
33
9-89

Location

Loc Qty

Loc Code

PKG013
101736
103000
99769

6
4
1
1

DAS
31
9-89

1405-28

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Work Order ID: 106438

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2932-2
206 Saddle Right side
BLUE

Manufactured No

110 Each 16.0000

DAS
33
9-89

114497

DAS
31
9-89

Location	Loc Qty	Loc Code
ST422	1	
89926	1	
ST425A	2	
98162	2	
ST427	7	
93155	1	
93881	3	
96395	3	
ST437	6	
103396	6	

D2933-2
206 Saddle Right
BLUE

Manufactured No

110 Each 20.0000

DAS
33
9-89

114499

14-05-28

DAS
31
9-89

Location	Loc Qty	Loc Code
ST425A	6	
93165	1	
98160	5	
ST427	6	
93885	6	
ST437	8	
103409	6	
105493	2	

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Work Order ID: 106438

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2938-2
206 Saddle
BLUE

Manufactured No

110 Each 15.0000

DAS
31
9-89

DAS
33
9-89

Location Loc Qty Loc Code

ST422	1	
75102	1	
ST425A	5	
98164	5	
ST428	3	
93422	1	
94212	2	
ST438	6	
103685	6	

DAS
31
9-89

D2939-2
206 Saddle
BLUE

Manufactured No

110 Each 16.0000

DAS
31
9-89

DAS
33
9-89

Location Loc Qty Loc Code

ST422	2	
78955	1	
79238	1	
ST425A	6	
98166	6	
ST428	2	
93889	2	
ST438	6	
103429	6	

DAS
31
9-89

AN3-41A
Bolt

Purchased No

110 Each 1,657.0000

DAS
31
9-89

DAS
33
9-89

Location Loc Qty Loc Code

FG	20	
122416	20	
ST513	1637	
123355	1637	

DAS
31
9-89

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Work Order ID: 106438

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2652)
Bushing Manufactured No

110 Each 2,028.0000

16 113196

DAS
33
9-89

14-05-28

DAS
31
9-89

Location	Loc Qty	Loc Code
FG	44	
31985	44	
ST013	996	
101755	272	
104848	402	
105683	322	
ST014	988	
102204	182	
102205	200	
103022	200	
103642	200	
103643	200	
99029	6	

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Work Order ID: 106438

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

6,791.0000

8

128754

DAS
33
9-89

Nut

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

387

111668

1

117885

32

119017

55

119075

138

123265

43

M126036

118

ST506

1383

123900

912

124291

471

ST510a

5000

M126275

1000

M126333

4000

DAS
31
9-89

AN960JD10

DAS
31
9-89

NAS1149D0363J

Purchased

No

110

Each

0.0000

8

128429

DAS
33
9-89

WASHER

ANS-10A

Purchased

No

110

Each

553.0000

4

128634

DAS
33
9-89

BOLT

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

50

122800

50

ST350A

3

124805

3

st503

500

M126180

500

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Work Order ID: 106438

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

AN5-11A Purchased No
BOLT

110 Each 733.0000

4

4

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST514

92

125388

92

ST517

641

123533

441

M126105

200

123533

AN960JD516 Purchased No
Washer

DAS
31
9-89

110 Each 2.0000

8 126319

DAS
33
9-89

Location

Loc Qty

Loc Code

ST504

2

1069059

2

AN4-6A Purchased No
BOLT

DAS
31
9-89

110 Each 2,033.0000

12 128634

DAS
33
9-89

Location

Loc Qty

Loc Code

ST504

1300

M126317

1300

ST514

733

123355

233

M126175

500

AN960JD416 Purchased No
Washer

DAS
31
9-89

110 Each 0.0000

24 128591

DAS
33
9-89

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Work Order ID: 106438

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Locknut

Purchased

No

110

Each

5,287.0000

12 12
117128300

DAS

33

9-89

1
C
9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

FP001

50

122452

38

8182

12

ST314

10

m125708

10

st507

56

125535

23

m126073

33

ST509

4000

m126275

4000

ST510a

981

m126333

981

ST518

190

124231

190

1124231

110

Each

27.0000

114488

DAS DAS

33 33

9-89 9-89

14-05-28

D3407-043

Tow Ring

BLUE

Manufactured

No

Location

Loc Qty

Loc Code

ST421

15

103303

14

86919

1

ST463

12

85478

1

93938

4

95924

7

DAS

31

9-89

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Work Order ID: 106438

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Washer

Manufactured No

110 Each 182.0000

DAS
33
9-89

111782

AS
3
89

DAS
31
9-89

Location

Loc Qty

Loc Code

FG	7	
25701	7	
ST047	175	
103539	50	
103787	25	
80252	1	
85223	1	
89237	6	
96570	21	
99338	71	

D3457-1

WASHER

Manufactured No

110 Each 91.0000

DAS
33
9-89

114977

1405-28

AS
3
89

DAS
31
9-89

Location

Loc Qty

Loc Code

FG	10	
32409	10	
ST047	81	
102377	56	
97683	2	
99638	23	

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Work Order ID: 106438

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Nut

Purchased

No

110

Each

1,140.0000

DAS

33

9-89

128300

Location

Loc Qty

Loc Code

FG

36

104603

36

GA

2

121652

2

ST315

1102

121162

25

122452

29

123021

3

123525

29

123900

2

125654

254

ml25807

760

DAS
31
9-89

AN4C5A

Bolt

Purchased

No

110

Each

173.0000

DAS

33

9-89

127410

Location

Loc Qty

Loc Code

ST355

173

122599

83

123265

90

DAS
31
9-89

AN960C416

washer

NAS1149C0463R

Purchased

No

110

Each

0.0000

DAS

33

9-89

127306

D3413-1

O-Ring

BLUE

Manufactured

No

110

Each

48.0000

DAS

33

9-89

114489

1405-28

DAS
31
9-89

Location

Loc Qty

Loc Code

ST421

16

80224

3

88025

1

96882

4

98167

8

ST464

32

91117

32

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Work Order ID: 106438

Parent Item: D206-642-312BL

Parent Item Name: Skidtube RH, Low & High Gear (AEL BLUE)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2712
Set Screw

Manufactured No

110 Each 808.0000

10 10
112534

DAS
33
9-09

DAS
31
9-09

Location

Loc Qty

Loc Code

FG	50	
29962	50	
ST016	758	
101775	250	
102226	194	
103652	182	
91229	12	
93686	20	
99794	100	

Manufactured No

110 Each 74.0000

2 2
113602

DAS
33
9-09

D2934
Saddle Spacer

DAS
31
9-09

Location

Loc Qty

Loc Code

FG	6	
31929	6	
ST022	68	
101520	20	
102358	20	
103443	24	
97041	1	
98297	3	

Manufactured No

110 Each 94.0000

2 2
110811

DAS
33
9-09

D2935
Saddle Spacer

DAS
31
9-09

Location

Loc Qty

Loc Code

FG	6	
31793	6	
ST022	88	
102233	40	
103655	33	
88536	4	
97264	1	
99798	10	

14-05-28

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